Engine

Cummins 6BTAA5.9, EU Stage II

Net Power

193 hp (142 kW)

Operating Weight

15,500 kg

Blade Width

3.960 m

Maximum Speed

42 km/h

Draw Bar Pull

86 kN



4180D MOTOR GRADER





TOUGH WORLD. TOUGH EQUIPMENT.

SPECIFICATIONS

Operating weight

15,500 kg

Operating weight includes the machine weight with standard work device, no additional equipment or accessories, full fuel tank, all fluids at required level and an operator 75 kg.

Tractive force

86 kN

ENGINE

Description

Cummins 6BTAA5.9, EU Stage II, 5.9 liter, 6-cylinder straight turbocharged diesel engine with mechanical direct fuel injection system.

Cummins turbocharged system, high transient response.

Cummins fuel filtration system, high filtration efficiency.

Air cleaning: Whirlwind pre filter, two stage air filter.

Cooling system: Air-to-air intercooler, direct driven fan and suction type cooling system, single radiator layout.

9	
Emission rating	EU Stage II
Engine manufacturer	Cummins
Engine model	6BTAA5.9
Rated power	193 hp (142 kW)
Rated speed	2,200 rpm
Peak torque	800 N·m @ 1,500 rpm
Displacement	5.9 L
Number of cylinder	6
Aspiration	Turbochareged, air- to-air intercooled

Limited slip standard
Chain drive
16°
All welded steel frame
Left / right 18°
(

HYDRAULIC SYSTEM

Description

System supply: Two gear pumps with fix displacement.

Multi- spool valves distribute the oil independently for controlling the position of a grader blade: lift, hold, lower, shift, roll-over and rotation.

Tilt function: With a tilt cylinder, the front wheel lean angle can be up to a maximum of 18°.

Cylinders: Double-acting cylinders for all functions.

Main pump type	Gear
Main relief pressure	20±0.5 Mpa
Pilot pump flow	132 L/min

TRANSMISSION

Description

Torque converter: single-stage, three elements.

Transmission: countershaft power shift transmission,

Gear shifting system: Number of speeds, forward-6, reverse-3. Compact, high efficiency, low noise, easy to operation.

Drive	4 Wheel Drive
Torque converter	Single stage, three elements
Max. travel speed, fwd	42 km/h
Max. travel speed, rev	26.2 km/h
Number of speed, fwd	6
Number of speed, rev	3

SERVICE CAPACITY	
Fuel tank	348 L
Engine oil	18 L
Cooling system	40 L
Hydraulic reservoir	165 L
Transmission & torque converter	33 L
Tandem drive, each	28 L

STEERING

Description

Steering system: Load-sensing hydraulic articulated steering.

System supply: The steering system has priority feed from a gear pump with fix displacement.

Steering cylinders: Two double-acting cylinders.

Steering configuration	Articulated
Steering relief pressure	16.7±0.5 Mpa
Minimum turning radius	7,200 mm
Steering angle	±50°
Frame articulation angle	±27°

BRAKES

Description

Two independent brake circuits, accurate control with the main valve & gear pump.

Service brake type	Fully hydraulic, shoe type
Parking brake type	Electro-hydraulic, disc type

TIRES	
Standard tire size	17.5-25/L3
Inflation pressure	0.32~0.35 MPa

CAB

Description

Instrumentation: All important information is centrally located in the central instrument panel and operator's field of vision.

Adjustable steering column, high back seat and A/C with all-around air outlets.

The cab is tested and approved according to ROPS (ISO 3471), FOPS (ISO 3449).

SOUND & ENVIRONMENT	
Sound level in cab according to ISO 6396-2008	81 dB(A)
External sound level according to ISO 6394-2008	112 dB(A)
Heating capacity	5 kW
Air conditioning	4 kW

ELECTRICAL SYSTEM

Description

The central warning system is a contronic electrical system with central warning light and buzzer for the following functions: Low braking system pressure, interruption in communication (computer failure).

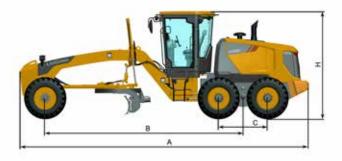
A central warning light and buzzer when the gear is engaged is for the following functions: Low engine oil pressure, low transmission oil pressure, high transmission oil temperature, low brake pressure, engaged parking brake, brake charging failure, high hydraulic oil temperature.

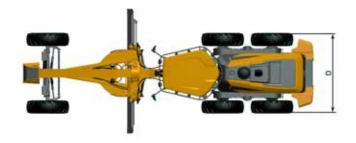
Voltage	24 V
Batteries	6-SPB-50C
Battery capacity	2 x 55 Ah
Starter motor output	2 kW

BLADE RANGE	
Blade width	610 mm
Blade length	3,960 mm
Moldboard - Thickness	19 mm
Maximum lift above ground	600 mm
Maximum depth of cut	680 mm
Blade tilt angle	90°
Circle rotation	360°
Moldboard side shift - Left	645 mm
Moldboard side shift - Right	755 mm
Shoulder reach - Left	1,745 mm
Shoulder reach - Right	2,110 mm
Cutting angle	28°-74°
Arc Diameter	826 mm
Circle Diameter	1,455 mm
Blade Ground Pressure	≥7,600 kg

DIMENSIONS	
A Shipping Length	9,090 mm
H Shipping Height – Top of cab	3,380 mm
B Bladebase	6,230 mm
C Tandem Center Distance	1,538 mm
D Shipping Width	2,600 mm

ATTACHMENTS	
Mold blade	
Width	2,740 mm
Depth below ground	215 mm
Lift above ground	850 mm
Weight	1,084 kg
Ripper	
Width	2,200 mm
Ripping depth - maximum	445 mm
Lifting height	716 mm
Ripper shank holders, quantity	5
Weight	1,155 kg
Scarifier	
Working width	1,655 mm
Scarifying depth - maximum	157 mm
Scarifier shank holders, quantity	11
Counterweight	
Front	780 (0,+20) kg
Rear	870 (0,+20) kg





STANDARD EQUIPMENT

ENGINE

- Cummins 6BTAA5.9, EU Stage II, output net 142 kW (190 hp), air-to-air intercooled, 6 cylinders, 4 stroke
- · Mechanical direct fuel injection system
- Pre-filter with water separator
- Fuel filter

TRANSMISSION

- · ZF 6WG200 automatic power shift transmission
- FNR. F6/R3
- Transmission oil level sight gauge

AXLE

- Front axle LiuGong
- Rear axle Meritor dry axle with limited slip differentials
- · Caliper disc service brake system

HYDRAULIC SYSTEM

 Two gear pumps with fix displacement hydraulic system

STEERING SYSTEM

 Load sensing system with flow amplification and steering in priority

TIRE & RIM

• 17.5-25/L3 bias tire

CHASSIS FRAME

- · A type structure traction frame
- Large section box structure front frame

ELECTRIC SYSTEM

- · Headlights on top of cab, 2 front, 2 rear
- · Four lights on front frame
- Turn signals with flasher
- · Batteries, free of maintenance
- Cigarette lighter, 24 V power outlet
- · Electric horn
- · Front windshield wiper
- Back-up alarm
- · Radio/player with USB port
- · Reversing warning light, automatic

GAUGE GROUP

- Engine coolant temperature
- Transmission oil temperature
- Fuel level
- Hour meter
- Voltage
- · Brake oil pressure

INDICATOR GROUP

- · Intake air filter alert
- Battery charging
- · Parking brake applied
- Power cut-off
- · Turning lights
- Transmission oil pressure alarm
- · Beam of front light

CAR

- Cab
- Seat mechanical suspension with 2 inch seat belt
- 2-way adjustable steering column
- · Rubber cab mounts
- Cab fresh air filter
- One interior & dual exterior rear-view mirrors
- Air conditioner

OPTIONAL EQUIPMENT

ENGINE

Cold start aid

CAB

- ROPS
- Rear windshield wiper
- Fire extinguisher
- Cab rear windshield defroster
- Rear-view camera display
- Rotating beacon

ATTACHMENT

- Dozer
- RipperScarifier
- Friction Plate Gearbox

TIRE & RIM

Full fender

OTHERS

Self-leveling system



Guangxi LiuGong Machinery Co., Ltd.

No. 1 Liutai Road, Liuzhou, Guangxi 545007, PR China T: +86 772 388 6124 E: overseas@liugong.com www.liugong.com

Like and follow us:







LG-SP-4180D-4-12032019-ENG

The LiuGong series of logos herein, including but not limited to word marks, device marks, letter of alphabet marks and combination marks, as the registered trademarks of Guangxi LiuGong Group Co., Ltd. are used by Guangxi LiuGong Machinery Co., Ltd. with legal permission, and shall not be used without permission. Specifications and designs are subject to change without notice. Illustrations and pictures may include optional equipment and may not include all standard equipment. Equipment and options varies by regional availability.